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RBE105-31702W19-13**Job Sheet 198229****Part No:** RBE105-31702W19-13**Job Qty:** 1 pcs**Part Name:** Handle Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/24/19**Job Tracking No:****Due Date:** 8/30/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBE105-31702W19 Rev 2 IPP Rev. A 19.07.22 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S215433**Part:** RBE105-31702W19-13**Job No:** 198229**Serial No/Batch:** S215433**Revision:** 2**Inspector:****Exp Date:****Instructions:****Date:** 08/20/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - 1	1 pcs	8/30/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-09-20
							Small Fab - 7		
110	QC 5	1 pcs	8/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		SEP 2 0 2019
							QC 5 - 61		DAS 40
							QC 5 - 81		8-88
120	Packaging 3-1 - Stock - B4B	1 pcs	8/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	1 pcs	8/30/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		SEP 2 3 2019
							QC 21 - SA - 53		DAS 70
									9-89

Part Op 100 - Assemble as per DWG.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

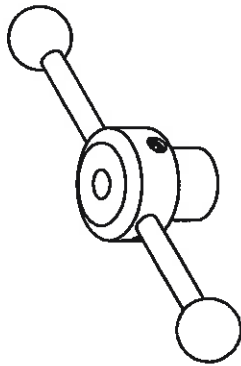
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6303K57	Lever Handle, 4" 48	2 Ea (2 ea)	100-Small Fab - 1	5201109
RBE105-31702W19-15	Handle Collet 134	1 pcs (1 ea)	100-Small Fab - 1	5207109
RBE105-31702W19-17	Handle Base 134	1 pcs (1 ea)	100-Small Fab - 1	5206147
RBE105-31702W19-19	Socket Head Cap Screw 134	3 pcs (3 ea)	100-Small Fab - 1	5207358

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	6303K57	2	0	0
	RBE105-31702W19-15	1	0	0
	RBE105-31702W19-17	1	0	0
	RBE105-31702W19-19	3	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/24/19 8:09 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198229-115
14-02-24



TITLE		MOUNTING TOOL	
DWG NO.		RBE105-31702W19-13	
REV		2	
MATERIAL		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS AND TOLERANCES	
FINISH		XXX ± .006 FRACTIONS ± .01	
SPEC		XX ± .01 ANGLES ± .5°	
DRAWN BY: SMITH		1. BREAK ALL SHARP EDGES	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY	
QPPS APPR: ANDERSON		3. AFTER PLATING	
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER	
APPROVED: MACKOVJAK		ASME Y14.6M-2009	
SCALE		USED ON MODEL	
1:2		EC145	
DATE		9/25/2013	
		SHEET 8 OF 11	

-13
HANDEL ASSEMBLY



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____